

Z10 Radius Arm Installation Instructions

For EG, EK, DC Chassis Install.

DC = 1994 - 2001 Integra **EG** = 1992 - 1995 Civic **EK** = 1996 - 2000 Civic

1. Safely lift car using the proper methods.
 2. Remove plastic shroud from the front bumper cover. (10 mm bolts)
 3. Locate the factory tow hooks on the left and right side. Remove the 3 14mm bolts and the tow hook.
 4. Place the Z10 cross member in the factory location using the supplied 17mm bolts and washers. Depending on the model, fitment will vary. The center bracket is used to increase the rigidity of the unit. A 5/16 hole **MUST** be drilled and fastened with the supplied bolt.
 5. Remove the 17mm bolt located at the bottom of the suspension fork where it intersects the lower control arm. Attach the clevis bracket according to the picture, keeping sure that the tab holes are positioned vertically. Tighten the 17 mm bolt to 62 ft-lb (15 ft-lb beyond Honda spec). Assemble the bolt and aluminum spacers to secure the rod end in the clevis.
 6. Attach the radius arm to the front cross member using the 3/4" / 19mm bolt and lock washer. Loosen the lock nut on the rod ends to adjust length.
 7. Repeat steps 5 ,6 & 7 for the other radius arm.
 8. Recheck bolt tension. Preload the arms by spinning them counter clockwise for negative, and clockwise for positive caster. Be sure to keep preload equal on both sides. Tighten locknuts on the rod ends to keep them from moving.
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Finished Install:

Note: Adjust radius arms according to wheel hop. We have found mild tension (2 to 3 turns) works best. Drive and set preload to choice. Be sure to keep preload equal on both sides.

Note: Periodically lubricate rod ends with oil.

Note: Hondas and Acuras have a varying dimension unibody, thus fitment of cross member varies according to age, condition, and history of frame.

Disclaimer of Warranty:

Neither the seller nor the manufacturer will be liable for any loss, damage or injury directly or indirectly arising from the use or inability to determine the use of these products. Before using, the user shall determine the suitability of the products for its intended use, and the user shall assume all responsibility and risk in connection herewith. For off-road use only.